



RAIN REMOVAL >



Mastic® products are part of the **Cornerstone Building Brands** family of products, America's leader in creating beautiful residential and commercial exteriors.

Our Mastic siding products carry a superior warranty, providing comfort as you create the exact home you want for decades to come. And thanks to the industry's most advanced engineering processes, Mastic products deliver darker colors and better performance than were possible just a few years ago.

Dream big on your new home or remodeling project—with Mastic.





Exclusive to Ply Gem®, Mastic® high-tech aluminum alloy is stronger and more rigid than the competition's best metal, plus a double-coating of our proprietary Alupalure® 2000 finish delivers an exceptionally durable, smooth surface. This revolutionary finish holds its color and resists the toughest corrosive elements — even UV radiation and polluted air. **Performance Metals** — the superior quality, features and performance you've come to expect from Mastic aluminum products.

An industry leader in quality and performance.

Thanks to more than 30 years of extensive testing, and our proprietary AlumaLure® 2000 finish, our Performance Metals Rain Removal systems remain the premier gutter and leaf protection products in the industry.

Yesterday, today and tomorrow — Performance Metals Rain Removal systems boast the same superior quality, features, benefits and performance you've come to expect from Mastic aluminum products.



THE PREMIER PRODUCT IN THE INDUSTRY — THANKS TO EXTENSIVE TESTING AND ALUMALURE® 2000

During product development, Performance Metals products are subjected to a battery of relentless testing, including corrosion baths and accelerated UV weathering, to ensure that we retain our position as the premier product in the industry. Rest assured, all Performance Metals products possess stellar tensile strength, durability and weathering characteristics.



ALUMALURE® 2000

This revolutionary finish holds its color and resists the toughest corrosive elements — even UV radiation and polluted air. Applied in a two-coat process, AlumaLure 2000 is a combination of rust-inhibiting primer and an ultra-tough, low-mar topcoat.

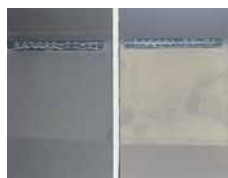


THE ISP™ DIFFERENCE —

INTEGRATED STANDARDS OF PERFORMANCE
ISP™ is our comprehensive product development, testing, certification and quality control program. This stringent set of standards and conformance specs ensures products meet or exceed industry

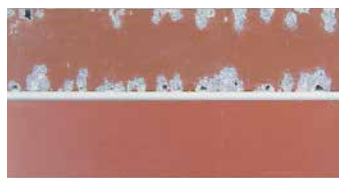
standards and/or code approvals. In addition, we go the extra mile with a battery of internal tests designed to predict and scrutinize performance attributes such as tensile strength, rigidity, wind resistance, color fidelity and weatherability.

SUN EXPOSURE TEST

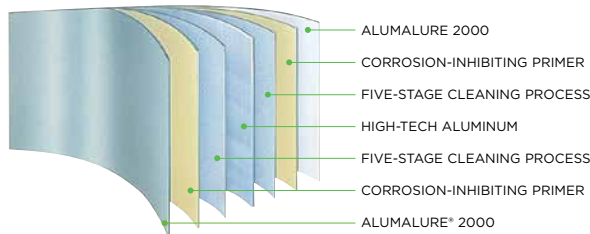


ALUMALURE 2000
COMPETITOR'S POLYESTER

ACCELERATED CORROSION TEST



(TOP) SINGLE-COAT POLYESTER OVER METAL
FROM A SCRAP-BASED MINI-MILL
(BOTTOM) ALUMALURE 2000 PANEL



COLORS

The possibilities are endless. The beauty is timeless.

BLACK

DARK BRONZE

MUSKET BROWN

ROYAL BROWN

LONDON BROWN

EVERGREEN

RUSSET RED

CHARCOAL GREY

ENGLISH WEDGEWOOD

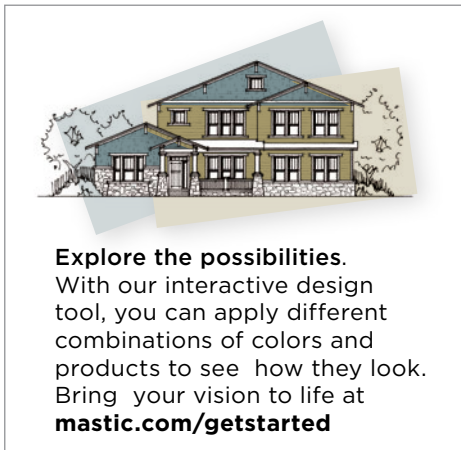
TERRA BRONZE

MONTANA SUEDE

RUGGED CANYON

JEFFERSON TAN

SCOTTISH THISTLE



EVEREST

PEBBLESTONE CLAY

HARBOR GREY

SANDTONE

WICKER

TUSCAN OLIVE

VICTORIAN GREY

CLASSIC CREAM

SILVER GREY

DESERT SAND

ALMOND

30° WHITE (MEDIUM GLOSS)

CAMEO

LINEN

80° WHITE (HIGH GLOSS)

PERFORMANCE METALS

SECTIONAL 6" GUTTER

EXPANSION JOINTS

Engineered for normal expansion and contraction, which can be problematic in longer runs and hip-roof installations — an advantage not available in “seamless” gutters.

MAXIMIZE THE CAPACITY — MAXIMIZE THE PERFORMANCE

Ideal for withstanding the increased demands of commercial and larger home projects, our 6" gutter system offers increased water capacity and increased performance. It is the perfect solution for high rainfall and large surface areas.

PERFORMANCE METALS: THE HIGHEST-QUALITY ALUMINUM — MEETS OR EXCEEDS Q801 STANDARDS

Exclusive to Mastic products, our high-tech aluminum alloy is stronger and more rigid than the competition's best metal — plus, a double-coating of our proprietary Alunalure 2000 finish delivers an exceptionally durable, smooth surface.

SECTIONAL 6" GUTTER
21' — OG21A6
37' — OG37A6



HANGERS ENGINEERED TO SUPPORT MORE WEIGHT THAN ORDINARY SPIKES

Keep the gutter system firmly in position so water won't leak into the home, providing optimum performance over time.

FREE-FLOATING HANGERS

Uniquely designed to allow gutters to slide as they expand and contract, eliminating stress on nails.



AVAILABLE IN 9 COLORS

See product spec guide for complete details.



ALUNALURE® 2000

This revolutionary finish holds its color and resists the toughest corrosive elements — even UV radiation and polluted air. Applied in a two-coat process, Alunalure 2000 is a combination of rust-inhibiting primer and an ultra-tough, low-mar topcoat.



V.I.P. LIMITED LIFETIME WARRANTY

Premium guarantee of lasting quality and peace of mind — backed by Ply Gem, a trusted industry leader for 75+ years (see warranty for complete details).

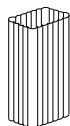


THE ISP™ DIFFERENCE — INTEGRATED STANDARDS OF PERFORMANCE

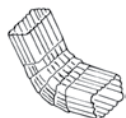
ISP™ is our comprehensive product development, testing, certification and quality control program. This stringent set of standards and conformance specs ensures products meet or exceed industry standards and/or code approvals. In addition, we go the extra mile with a battery of internal tests designed to predict and scrutinize performance attributes such as tensile strength, rigidity, wind resistance, color fidelity and weatherability.

PERFORMANCE METALS

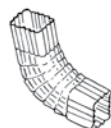
GUTTER DOWNSPOUTS + ACCESSORIES FOR ENVOY® SECTIONAL 6" GUTTER



**3" X 4"
RECTANGULAR
CORRUGATED
DOWNSPOUT**
RT34



**3" X 4"
STYLE "A"
RECTANGULAR
ELBOW**
RTA74



**3" X 4"
STYLE "B"
RECTANGULAR
ELBOW**
RTB74



6" INSIDE MITER
ISM6



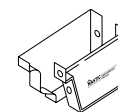
6" OUTSIDE MITER
OSM6



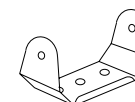
**6" INSIDE
BAY MITER**
ISBAY6
COLOR: PAINTABLE WHITE



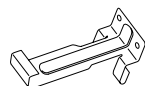
**6" OUTSIDE
BAY MITER**
OSBAY6
COLOR: PAINTABLE WHITE



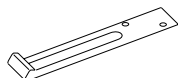
6" END CAPS
OG1565



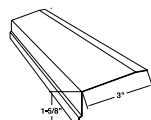
DOWNSPOUT CLIP
(FOR 3" X 4" DOWNSPOUT)
RTA3



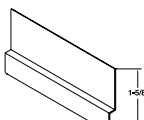
**COMBINATION
HANGER**
OG1061
COLOR: MILL



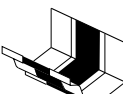
STRAP HANGER
OG1161
COLOR: MILL



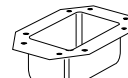
**ROOF APRON,
RECTANGULAR**
RT312



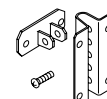
**FASCIA APRON,
RECTANGULAR**
RT412



**NEOPRENE
EXPANSION JOINT**
OG256
COLOR: MILL



**3" X 4"
RECTANGULAR
EAVE TUBE**
RT24F
COLOR: MILL



**DOWNSPOUT
ANCHOR CLIP
WITH SCREW**
RT235
COLOR: MILL



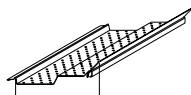
**1/8" BLIND POP
RIVETS**
GR1W
COLOR: WHITE



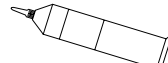
**1/8" BLIND
POP RIVETS**
GR1



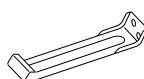
**6" LEAF RELIEF®
GUTTER
PROTECTION
SYSTEM**
(RETRO-FIT)
TP6300
COLOR: NONE



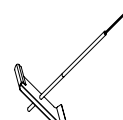
**6" LEAF RELIEF®
GUTTER
PROTECTION
SYSTEM**
(RETRO-FIT)
TP63ZIP
COLOR: NONE
FOR USE OVER OG1061,
OG12R61, ZIP HANGERS



GUTTERSEAL
GS50Z
COLOR: MILL
GSW50Z
COLOR: WHITE



BAR HANGER
OG12R61
COLOR: MILL



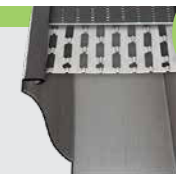
ROOF HANGER
OG1361
COLOR: MILL

NEW!

DuoPro
MICROFILTRATION CONTINUOUS HANGER

A DUAL-LAYER GUTTER PROTECTION SYSTEM by Leaf Relief® designed to prevent fine debris from entering the gutter system and blocking it. The unique design delivers unparalleled protection against sap, pollen and dirt build-up that can clog screen products and diminish performance.

LEAF RELIEF®
by PlyGem



PERFORMANCE METALS

SECTIONAL 5" GUTTER

EXPANSION JOINTS

Engineered for normal expansion and contraction, which can be problematic in longer runs and hip-roof installations — an advantage not available in “seamless” gutters.

PERFORMANCE METALS: THE HIGHEST-QUALITY ALUMINUM — MEETS OR EXCEEDS Q801 STANDARDS

Exclusive to Mastic products, our high-tech aluminum alloy is stronger and more rigid than the competition's best metal — plus, a double-coating of our proprietary AlumaLure 2000 finish delivers an exceptionally durable, smooth surface.

STRONGEST SYSTEM AVAILABLE FOR RESIDENTIAL CONSTRUCTION

Protects homes by supporting up to 50 pounds per lineal foot to handle more heavy rain, snow and other extreme weather than any other gutter.

SECTIONAL 5" OG GUTTER

16' — OG16A
21' — OG21A
26' — OG26
33' — OG33A
37' — OG37A



HANGERS ENGINEERED TO SUPPORT MORE WEIGHT THAN ORDINARY SPIKES

Keep the gutter system firmly in position so water won't leak into the home, providing optimum performance over time.

FREE-FLOATING HANGERS

Uniquely designed to allow gutters to slide as they expand and contract, eliminating stress on nails.



AVAILABLE IN 9 COLORS

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This revolutionary finish holds its color and resists the toughest corrosive elements — even UV radiation and polluted air. Applied in a two-coat process, AlumaLure 2000 is a combination of rust-inhibiting primer and an ultra-tough, low-mar topcoat.



V.I.P. LIMITED LIFETIME WARRANTY

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THE ISP™ DIFFERENCE — INTEGRATED STANDARDS OF PERFORMANCE

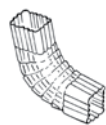
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PERFORMANCE METALS

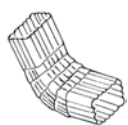
GUTTER DOWNSPOUTS + ACCESSORIES FOR ENVOY® SECTIONAL 5" GUTTER



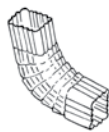
**2" X 3"
STYLE "A"
RECTANGULAR
ELBOW**
45° — RTA4
60° — RTA6
COLOR: WHITE
75° — RTA7



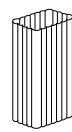
**2" X 3"
STYLE "B"
RECTANGULAR
ELBOW**
60° — RTB6
COLOR: WHITE
75° — RTB7



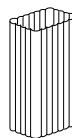
**3" X 4"
STYLE "A"
RECTANGULAR
ELBOW**
75° — RTA74



**3" X 4"
STYLE "B"
RECTANGULAR
ELBOW**
75° — RTB74



**2" X 3"
RECTANGULAR
CORRUGATED
DOWNSPOUT**
RT2



**3" X 4"
RECTANGULAR
CORRUGATED
DOWNSPOUT**
RT34



5" INSIDE MITER
ISM5



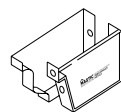
5" OUTSIDE MITER
OSM5



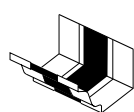
**5" INSIDE
BAY MITER**
ISBAY5
COLOR: PAINTABLE WHITE



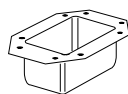
**5" OUTSIDE
BAY MITER**
OSBAY5
COLOR: PAINTABLE WHITE



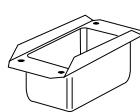
END CAPS
OG155



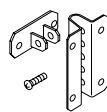
**5" NEOPRENE
EXPANSION JOINT**
OG25
COLOR: MILL



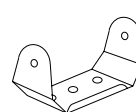
**2" X 3"
RECTANGULAR
EAVE TUBE**
ROT2X3
COLOR: MILL



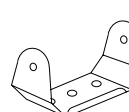
**3" X 4"
RECTANGULAR
EAVE TUBE**
RT241
COLOR: MILL



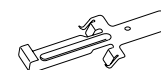
**DOWNSPOUT
ANCHOR CLIP
WITH SCREW**
RT235
COLOR: MILL



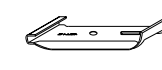
DOWNSPOUT CLIP
(FOR 2" X 3" DOWNSPOUT)
RTA2
COLORS: WHITE, ALMOND,
DESERT SAND, EVERGREEN,
MUSKET BROWN,
PEBBLESTONE CLAY,
SANDTONE, TERRA
BRONZE, VICTORIAN GREY



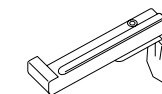
DOWNSPOUT CLIP
(FOR 3" X 4" DOWNSPOUT)
RTA3
COLORS: WHITE,
ALMOND, DESERT SAND,
EVERGREEN, MUSKET
BROWN, PEBBLESTONE
CLAY, SANDTONE, TERRA
BRONZE, VICTORIAN GREY



**COMBINATION
STRAP HANGER**
OG141
COLOR: MILL



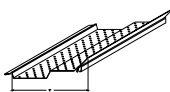
SNAP-IN HANGER
OG13LR5
COLOR: MILL
USES: LEAF
RELIEF TP5300,
ROOF APRON,
FASCIA APRON



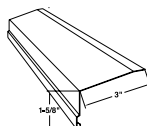
SNUG-FIT HANGER
OG91
COLOR: MILL



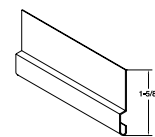
**5" LEAF RELIEF®
GUTTER
PROTECTION
SYSTEM**
(RETRO-FIT)
TP5300
COLOR: NONE



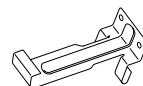
**5" LEAF RELIEF®
GUTTER
PROTECTION
SYSTEM**
(RETRO-FIT FOR ZIP
HANGERS)
TP53ZIP
COLOR: NONE



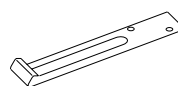
**ROOF APRON,
RECTANGULAR**
RT312
COLORS: WHITE,
ALMOND, DESERT
SAND, EVERGREEN,
MUSKET BROWN,
PEBBLESTONE CLAY,
SANDTONE, TERRA
BRONZE, VICTORIAN
GREY



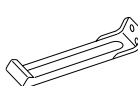
**FASCIA APRON,
RECTANGULAR**
RT412
COLORS: WHITE,
ALMOND, DESERT
SAND, EVERGREEN,
MUSKET BROWN,
PEBBLESTONE CLAY,
SANDTONE, TERRA
BRONZE, VICTORIAN
GREY



**COMBINATION
HANGER**
OG101



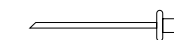
STRAP HANGER
OG111
COLOR: MILL



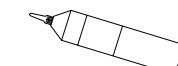
BAR HANGER
OG12R1
COLOR: MILL



ROOF HANGER
OG131
COLOR: MILL



**1/8" BLIND
POP RIVETS**
GR1
GR1W
COLOR: WHITE

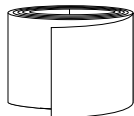


GUTTERSEAL
GS50Z
COLOR: MILL
GSW50Z
COLOR: WHITE

PERFORMANCE METALS

GUTTER + DOWNSPOUT COIL

.032 GUTTER COIL



5" GUTTER COIL ONE-SIDE FINISH COAT 16" CENTER ID

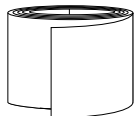
11-3/4" WIDE — GC1175032
11-7/8" WIDE — GC1187532
13" WIDE — GC1300032
DISTRIBUTOR MINIMUM: ONE SKID OF
THREE COILS (ANY COLOR COMBINATION)

SHORT ROLLS
11-3/4" WIDE — SR1175032
11-7/8" WIDE — SR11875032
13" WIDE — SR1300032
MINIMUM: 1 COIL

5" GUTTER COIL TWO-SIDE FINISH COAT 16" CENTER ID

11-3/4" WIDE — GC117532JO
11-7/8" WIDE — GC118732JO
13" WIDE — GC130032JO
COLOR ON BACK IS 30° WHITE (JO)
DISTRIBUTOR MINIMUM ORDER: ONE
SKID OF THREE COILS (ANY COLOR
COMBINATION)

SHORT ROLLS
11-3/4" WIDE — SR117532JO
11-7/8" WIDE — SR118732JO
13" WIDE — SR130032JO
COLOR ON BACK IS 30° WHITE (JO)
MINIMUM: 1 COIL



6" GUTTER COIL ONE-SIDE FINISH COAT 16" CENTER ID

15" WIDE — GC1500032
DISTRIBUTOR MINIMUM:
TWO COILS/SKID (ANY COLOR
COMBINATION)

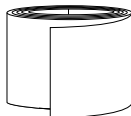
SHORT ROLLS
15" WIDE — SR1500032
MINIMUM: 1 COIL

6" GUTTER COIL TWO-SIDE FINISH COAT 16" CENTER ID

15" WIDE — GC150032JO
DISTRIBUTOR MINIMUM ORDER:
TWO COILS/SKID (ANY COLOR
COMBINATION)

SHORT ROLLS
15" WIDE — SR150032JO
COLOR ON BACK IS 30° WHITE (JO)
MINIMUM: 1 COIL

.019 DOWNSPOUT COIL



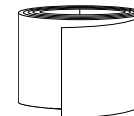
2" X 3" DOWNSPOUT COIL 16" CENTER ID

10-1/2" WIDE — DC10500
10-1/2" WIDE — DC105500
DISTRIBUTOR MINIMUM:
TWO COILS/SKID (ANY COLOR
COMBINATION)



3" X 4" DOWNSPOUT COIL 16" CENTER ID

13-3/4" WIDE — DC13750
13-3/4" WIDE — DC1375500
DISTRIBUTOR MINIMUM: TWO COILS/SKID
(ANY COLOR COMBINATION)



5" GUTTER COIL ONE-SIDE FINISH COAT 16" CENTER ID

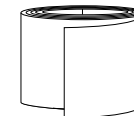
11-3/4" WIDE — GC11750
11-7/8" WIDE — GC11875
DISTRIBUTOR MINIMUM: ONE SKID OF
THREE COILS (ANY COLOR COMBINATION)

SHORT ROLLS
11-3/4" WIDE — SRGC11750
11-7/8" WIDE — SRGC11875
MINIMUM: 1 COIL

5" GUTTER COIL TWO-SIDE FINISH COAT 16" CENTER ID

11-3/4" WIDE — GC11750JO
11-7/8" WIDE — GC11875JO
DISTRIBUTOR MINIMUM: ONE SKID OF
THREE COILS (ANY COLOR COMBINATION)

SHORT ROLLS
11-3/4" WIDE — SR1175JO
11-7/8" WIDE — SR1187JO
COLOR ON BACK IS 30° WHITE (JO)
MINIMUM: 1 COIL



6" GUTTER COIL ONE-SIDE FINISH COAT 16" CENTER ID

15" WIDE — GC15000
DISTRIBUTOR MINIMUM: ONE SKID OF THREE
COILS (ANY COLOR COMBINATION)

SHORT ROLLS
15" WIDE — SRGC15000
MINIMUM: 1 COIL

6" GUTTER COIL TWO-SIDE FINISH COAT 16" CENTER ID

15" WIDE — GC1500JO
DISTRIBUTOR MINIMUM: ONE SKID OF THREE
COILS (ANY COLOR COMBINATION)

SHORT ROLLS
15" WIDE — SR1500JO
COLOR ON BACK IS 30° WHITE (JO)
MINIMUM: 1 COIL



ALUMALURE® 2000

This revolutionary finish holds its color and resists the toughest corrosive elements — even UV radiation and polluted air. Applied in a two-coat process, Alumalure 2000 is a combination of rust-inhibiting primer and an ultra-tough, low-mar topcoat.



THE ISP™ DIFFERENCE — INTEGRATED STANDARDS OF PERFORMANCE ISP™

is our comprehensive product development, testing, certification and quality control program. This stringent set of standards and conformance specs ensures products meet or exceed industry standards and/or code approvals. In addition, we go the extra mile with a battery of internal tests designed to predict and scrutinize performance attributes such as tensile strength, rigidity, wind resistance, color fidelity and weatherability.



20-YEAR WARRANTY

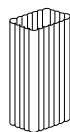


AVAILABLE IN STANDARD AND ENHANCED COLOR CHOICES

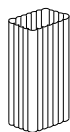
See product spec guide for complete details.

PERFORMANCE METALS

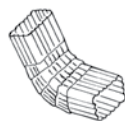
GUTTER + DOWNSPOUT COIL ACCESSORIES



2" X 3" DOWNSPOUT
DS2X3
MINIMUM: ONE CARTON



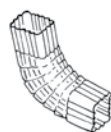
3" X 4" DOWNSPOUT
DS3X4
MINIMUM: ONE CARTON



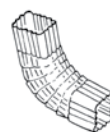
**2" X 3" ELBOW
STYLE "A"**
E2X3A



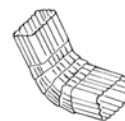
**3" X 4" ELBOW
STYLE "A"**
E3X4A



**2" X 3" ELBOW
STYLE "B"**
E2X3B



**3" X 4" ELBOW
STYLE "B"**
E3X4B



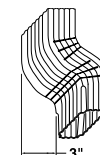
**2" X 3" ELBOW, 30°
STYLE "A"**
E2X3A30
COLOR: PAINTABLE
WHITE



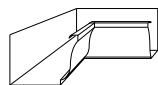
**3" X 4" ELBOW, 30°
STYLE "A"**
E3X4A30
COLOR: PAINTABLE
WHITE



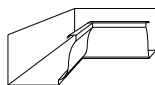
**2" X 3" DOWNSPOUT
WITH 1-1/2" OFFSET**
LEDGE152X3
COLOR: PAINTABLE
WHITE



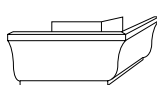
**2" X 3" DOWNSPOUT
WITH 3" OFFSET**
LEDGE302X3
COLOR: PAINTABLE
WHITE



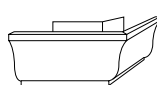
**5" INSIDE
BOX MITER**
IBM5



**6" INSIDE
BOX MITER**
IBM6



**5" OUTSIDE
BOX MITER**
OBM5



**6" OUTSIDE
BOX MITER**
OBM6



**5" INSIDE
STRIP MITER**
ISM5



**5" OUTSIDE
STRIP MITER**
OSM5



**6" INSIDE
STRIP MITER**
ISM6



**6" OUTSIDE
STRIP MITER**
OSM6



**5" INSIDE
BAY MITER**
ISBAY5



**5" OUTSIDE
BAY MITER**
OSBAY5



**6" INSIDE
BAY MITER**
ISBAY6



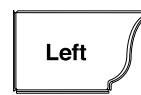
**6" OUTSIDE
BAY MITER**
OSBAY6



**5" LEFT
END CAPS**
EC5L



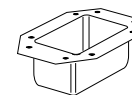
**5" RIGHT
END CAPS**
EC5R



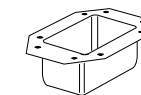
**6" LEFT
END CAPS**
EC6L



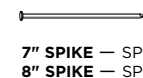
**6" RIGHT
END CAPS**
EC6R



**OVAL OUTLET
TUBES**
2" X 3" — OT2X3
3" X 4" — OT3X4
COLOR: MILL



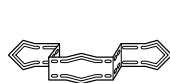
**RECTANGULAR
OUTLET TUBES**
2" X 3" — ROT2X3
3" X 4" — ROT3X4
COLOR: MILL



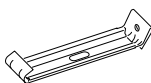
7" SPIKE — SP7



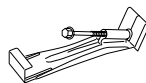
5" FERRULE — FE5
6" FERRULE — FE6
COLOR: MILL



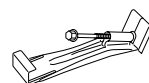
**DOWNSPOUT
PIP BAND —
UNIVERSAL**
(FITS 2" X 3" OR
3" X 4" DOWNSPOUT)
DPB



**ALUMINUM 5"
ZIP HANGER**
AM5HID
COLOR: MILL



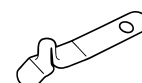
**ALUMINUM 5"
ZIP HANGER**
AM5ZIP500
COLOR: MILL



**ALUMINUM 6"
ZIP HANGER**
AM6ZIP
COLOR: MILL



POP RIVETS
GR1



QUICK RELEASE QRC
(ATTACHES EXTENSIONS
TO ELBOW)
37211

TOUCH-UP PAINT
12 AEROSOL CANS — GCTU
1 AEROSOL CAN — GCTU1



**AVAILABLE IN STANDARD
AND ENHANCED COLOR CHOICES**

See product spec guide for complete details.



mastic.com
800 962 6973

CORNERSTONE BUILDING BRANDS
5020 WESTON PARKWAY
CARY, NC 27513

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Member



SIDING + ACCESSORIES

| WINDOWS + DOORS

| STONE VENEER

| TRIM + MOULDINGS

| FENCE + RAILING